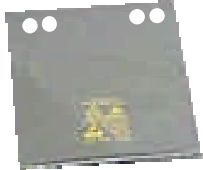
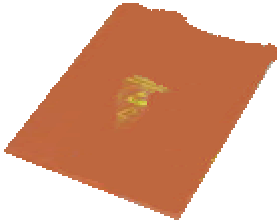


Assemble / finishing specification

Name	Code	Part	Picture
ESD CLEANROOM PCA PACKAGING	4022.471.67361	Shielding bag	
		Blister bottom	
		Blister top	
		Insert	
		Pink bag	
ESD CLEANROOM PCA STICKER	4022.438.09792	Label	
STICKER CLEANROOM 1" X 2"	4022.451.41371	Sticker	

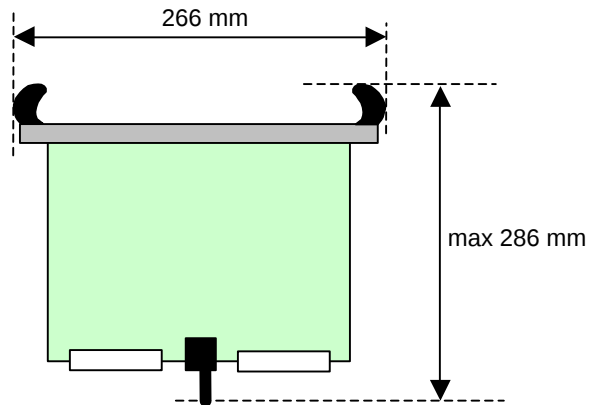
CLASS NO.	UNIVERSAL PCA PACKAGING				1	2002-04-24	
NAME: J.H. KAAK		SUPERS:		7 SH	SH 165 - 1	010	M A4
		CHECK :	DAT: 2002-04-24	© ASML			

Assemble / finishing specification

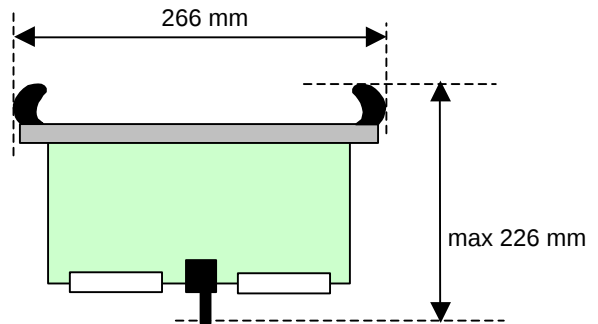
Scope

This packaging is meant for 4 types of (P)PCA's (3HE / 6HE; 4TE):

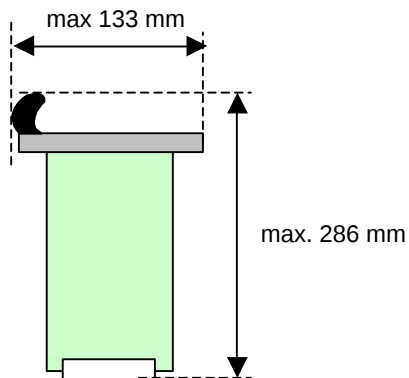
Model 1a: long



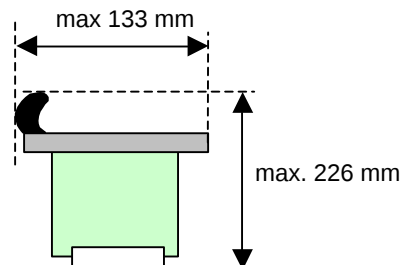
Model 1b: normal



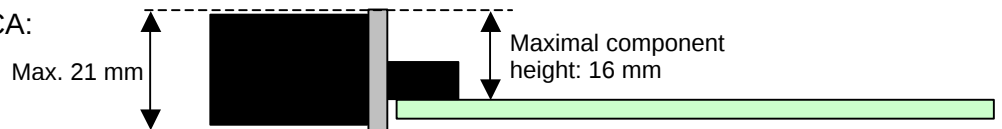
Model 2a: long



Model 2b: normal



Component height of (P)PCA:



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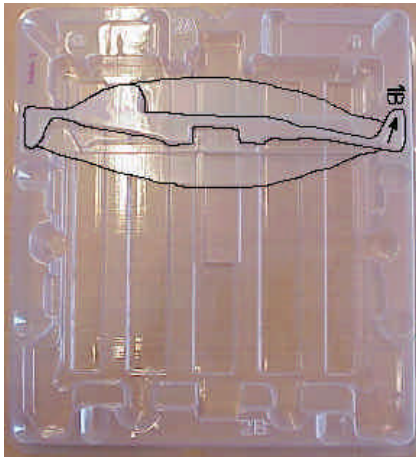
Assemble / finishing specification

1. Position Insert

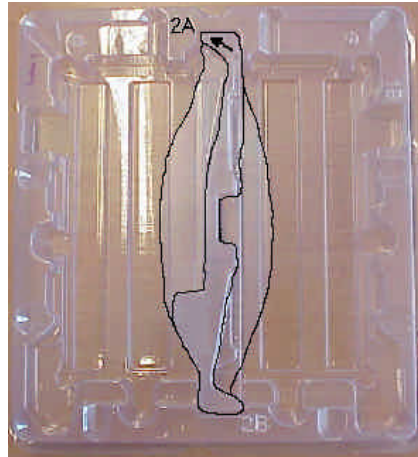
The insert is positioned depending on type (model) of (P)PCA. The arrow on the insert should point to the model code on the blister bottom:

Model 1a: No insert is needed

Model 1b:



Model 2a:



Model 2b:



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NAME: J.H. KAAK		SUPERS:	7 SH	SH 165 - 3	010	M A4
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Assemble / finishing specification

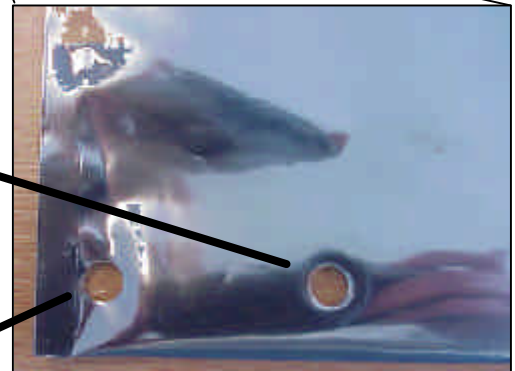
2. Position Shielding bag

The shielding bag has to be fastened as follows:

a. Place shielding bag in blister bottom (on both sides)



b. Fold shielding bag (on both sides)



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NAME: J.H. KAAK		SUPERS:		7 SH	SH 165 - 4	010	M	A4
		CHECK :	DAT: 2002-04-24	© ASML				

Assemble / finishing specification

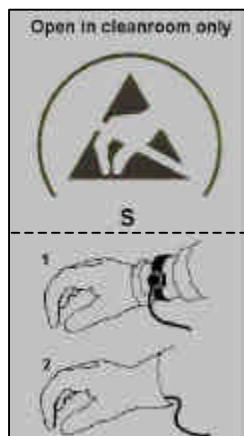
3. Insert (P)PCA in shielding bag

Warning: Always wear a grounded wrist-strap when handling electronic components



4. Close shielding bag with label

Warning: You shall wear gloves (clean room).
In this picture no gloves are worn.



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Assemble / finishing specification

Warning: You shall wear gloves (clean room).
In these pictures no gloves are worn.

5. Position (P)PCA in blister bottom



6. Close with blister top



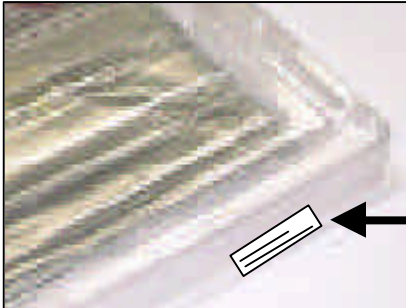
7. Press out air



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Assemble / finishing specification

8. Seal blister with (P)PCA 12NC Code sticker



Minimum dimensions of sticker 20 X 50 mm
Minimum text height 4mm.
12NC code shall be readable from top of blister.
Blister must be sealed with sticker.

4022.471.12345

9. Put blister in pink bag



Warning: You shall wear gloves (clean room).
In these pictures no gloves are worn.

10. Seal pink bag with clean room sticker



WARNING
CLEANROOM PRODUCT
OPEN IN
CLEANROOM ONLY

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CHECK :	DAT: 2002-04-24	© ASML				