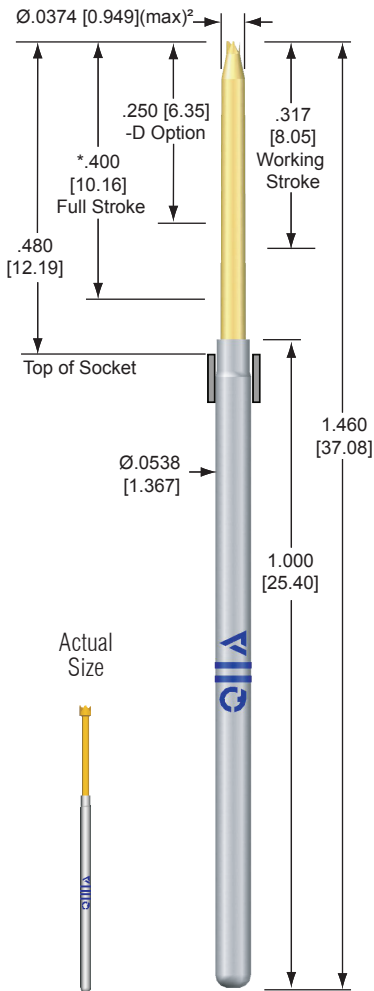
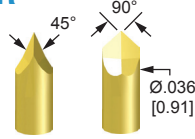


100-40 SERIES

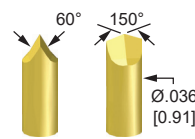
.100 [2.54] Centers | .400 [10.16] Full Stroke



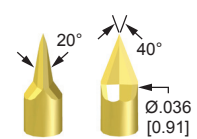
RAZOR



6R Razor

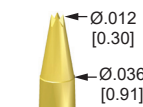


8R Razor

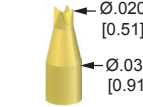


9R Razor

CROWN



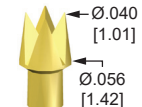
54 Crown



G4 Crown



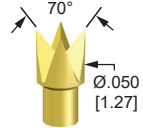
44 Crown



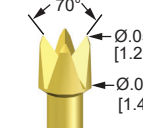
34 Crown



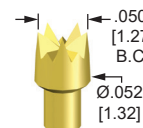
14 Crown



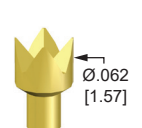
94 Crown



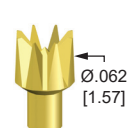
24 Crown



55 Crown

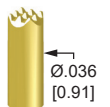


04 Crown

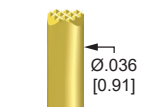


58 Crown

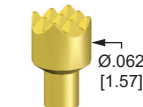
SERRATED



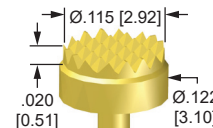
49 Serrated



79 Micro Serrated

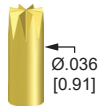


09 Serrated



19 Serrated
.150 [3.81] Min. Centers

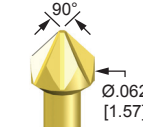
STAR



46 Flat Star



76 Center Point Star



06 Star

PROBE P/N 100-PR40- example: 100-PRP4003L

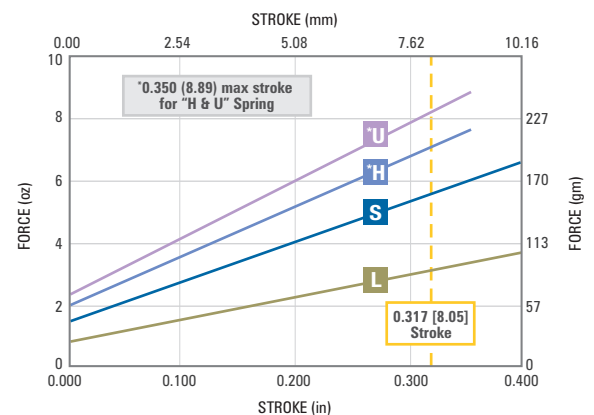
Tube	Letter	Material/Finish	Average Resistance	Current Rating¹	
				MW @ 120°C	SS @ 204°C
	P	Nickel silver/ID precious metal clad	< 20 mOhms	10.2 Amps	14.3 Amps
	G	Nickel silver/OD gold plated	< 20 mOhms	12.2 Amps	17.5 Amps
Tip Style	Digits	Material/Finish			
	See Tips	Heat treated BeCu/gold plated over nickel. (see S option for steel plungers)			
	Letter	Spring Force	Preload	@ .317 [8.05] Stroke	Cycle Life @ .317 [8.05] Stroke
	L	Low	0.8 [23g/0.22N]	3.0 [85g/0.83N]	MW 1,000,000
Spring	S	Standard	1.5 [43g/0.42N]	5.7 [162g/1.58N]	SS 500,000
	H³	High	2.0 [57g/0.56N]	7.0 [198g/1.95N]	SS 300,000
	U³	Ultra	2.5 [71g/0.70N]	8.1 [230g/2.25N]	MW 10,000
	Letter	Description			
Option	B	Curved tube (pylon replacement)			
	D	Decreased stroke .250 [6.35]. Must select from 100-25 series spring force with this option.			
	N	No probe lubrication. Removing probe lubrication greatly reduces cycle life and should only be used in applications requiring operating temperatures below -55°C.			
	S	Heat treated steel/plated gold over nickel (see tip style for availability)			
Option	(Blank)	No option required			

¹ Current Rating is affected by spring material and lubrication choices. Standard lubrication has a 120°C maximum operating temperature limit. Use SS springs with no lubrication (-N) for testing beyond standard lubrication temperature limits up to 204°C. Before using probes near these current limits, please refer to Current Carrying Capacity and Operating Temperature Application Notes.

² Maximum plunger OD should be used to calculate minimum guide plate clearance holes.

³ 0.350 [8.89] max stroke for H & U spring.

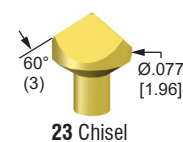
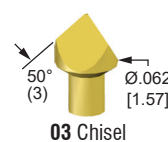
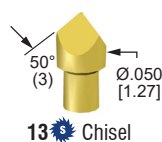
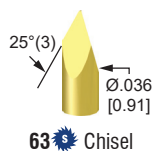
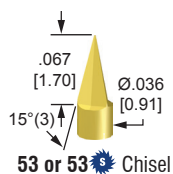
SPRING FORCE



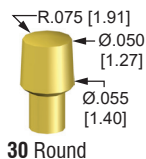
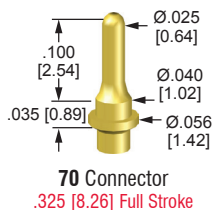
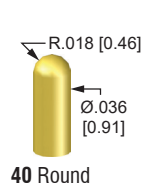
TOOLS & ACCESSORIES

See pages 66-69 for order information.

CHISEL



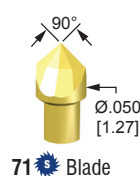
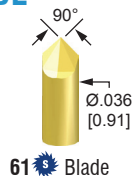
ROUND



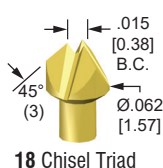
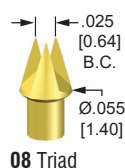
SOCKETS

Suggested mounting holes and drill sizes in AT7000, G10/FR4 or similar materials should be gauged at: .0670 / .0690 [1.702 / 1.753]; Drill Size 1.75mm

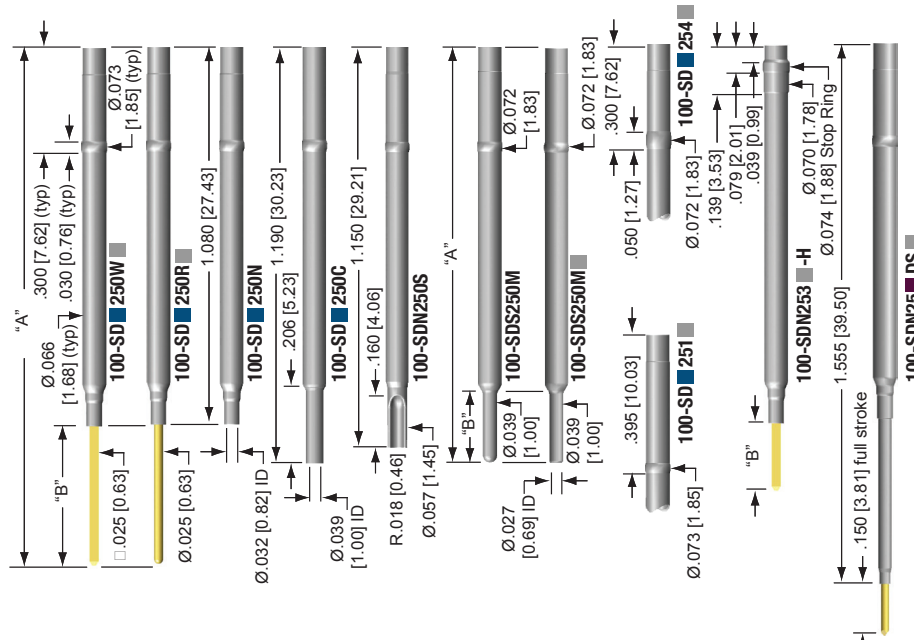
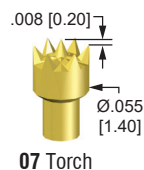
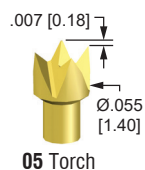
BLADE



TRIAD



TORCH



SOCKET P/N 100-SD 25 - example: 100-SDN250W

Tube	Letter	Material/Finish			
	G	Nickel silver/OD gold plated ⑦⑧			
	H	High conductivity alloy/ID & OD precious metal clad ④⑤⑦			
	N	Nickel silver/no finish			
	S	Stainless steel/no finish ①④⑦			
Press Ring	Digit	Description			
	0	Single press ring located at .300 [7.62]			
	1	Single press ring located at .395 [10.03] ⑤⑦⑧			
	3	Single press ring located at .139 [3.53] ⑤⑩			
	4	Single extra long press ring ⑤⑦⑧			
Termination	Letter	Description	A in (mm)	B in (mm)	
	C	Crimp ②④⑦⑧			
	DS	Double-ended for wireless testing. See page 34 for ordering details.			
	M	Male round tube ③④⑦	1.187 [30.15]	.197 [5.00]	
	M1	Male round tube ③④⑦	1.305 [33.15]	.315 [8.00]	
	M2	Male round tube ③④⑦	1.187 [30.15]	.197 [5.00]	
	N	No termination ②			
	S	Solder cup ④⑤⑦⑧⑩			
	R*	Round pin	1.490 [37.85]	.410 [10.41]	
	R1*	Round pin	1.627 [41.33]	.547 [13.89]	
	R3*	Round pin	1.296 [32.92]	.216 [5.49]	
	R5*	Round pin	2.027 [51.49]	.947 [24.05]	
	W*	Square wire wrap pin	1.509 [38.33]	.429 [10.90]	
	W1*	Square wire wrap pin	1.774 [45.06]	.694 [17.63]	
	W2*	Square wire wrap pin	2.124 [53.95]	1.044 [26.52]	
	W3*	Square wire wrap pin	1.244 [31.60]	.164 [4.17]	
	W5*	Square wire wrap pin	1.580 [40.13]	.500 [12.70]	
	Options	Letter	Description		
		H	High force probe indent ④⑤⑥⑧		
		(Blank)	No option required		

NOTES:

① Available only in M Termination

② Available only in N & G Tube Material

③ Available only in S Tube Material

④ Not available in 1 or 4 Press Ring

⑤ Not available in C, M or S Termination

⑥ Not available in G Tube Material

⑦ Not available in H Option

⑧ Not available in H Tube Material

⑨ Not available in M or S Termination

⑩ Not available in S Tube Material

⑪ Available only in N Material

* Pin material: Phosphor bronze/ gold plated over nickel

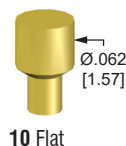
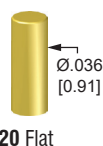
US Patent No. 4,885,533

- NOTES:
- ① Available only in M Termination
 - ② Available only in N & G Tube Material
 - ③ Available only in S Tube Material
 - ④ Not available in 1 or 4 Press Ring
 - ⑤ Not available in C, M or S Termination
 - ⑥ Not available in G Tube Material
 - ⑦ Not available in H Option
 - ⑧ Not available in H Tube Material
 - ⑨ Not available in M or S Termination
 - ⑩ Not available in S Tube Material
 - ⑪ Available only in N Material

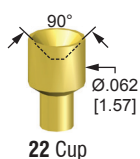
* Pin material: Phosphor bronze/gold plated over nickel

US Patent No. 4,885,533

FLAT



CUP



SPEAR

